

ENGINE COMPRESSION TESTING

You can have the **hottest cam**, perfect ignition timing, clean carburetor, and fresh gas, but without good compression... that engine is not going to run. The first thing you should do, when a non running bike comes in, is to run a compression test. If the engine does not have at least 100 PSI (Pounds per Square Inch) in each cylinder, just don't work on it, except to rebuild it. It would be a waste of your money if you tried to make it run.

100 PSI is the minimum. It should be 125 to 150, and some engines have as high as 170 PSI or more. Yes, an engine can run with lower compression, but it will run very poorly. There have been old, big, multi-cylinder outboards run with as little as 65 PSI and some lawnmowers run even less. However, for motorcycle engines 100 PSI is really on deaths doorway. Use your time to rebuild the engine, not to get another five or ten hours of life, maybe out of it.

The drill is simple. Remove all the spark plugs, ground all the spark plug wires or turn off the ignition. If possible, screw, or push the end of the gauge into the spark plug hole, open the throttle wide, and kick start it. It's good to turn the engine over with the electric starter about four to five times and then check the gauge. Remember the reading, release the pressure on the gauge, by pushing the little releases, and do it again. If the reading changes, do it till you get several readings that are all the same. That would be the correct pressure.

When you remove the spark plug, it might be a good idea to loosen the plug a bit and then blow out and around the plug with compressed air. This is to blow out any bits of dirt that might fall into the engine through the spark plug hole, as you remove the plug. This is an especially good idea on dirt bike engines with deep, forward facing, spark plug holes.

Technically, You should do this when the engine is hot, but it's not good burning your fingers, so you can do it when the engine is cold. A hot engine would probably read a few pounds more, but a cold reading will tell you what you need to know. Run the test on each cylinder. All the cylinders on an engine should be within ten pounds of each other. In other words, a four cylinder engine reading 145 PSI, 150 PSI, 147 PSI, and 155 PSI would be considered good. If it had 135 PSI, 150 PSI, 150 PSI and 155 PSI, it would not be considered good.

Something is starting to go wrong with that first cylinder. OK, you have a cylinder that reads low. Is it valves or rings, leaking that compression? **A quick, little test you can do, is this.** Squirt some oil, maybe a teaspoon's worth, into the cylinder through the spark plug hole. Now run the test again. The oil will hold

compression for several turns of the engine. If your retest with oil gives higher compression, you will know the rings are worn. If there is no change in compression, it's the valves that are leaking. If you think it's the valves, it's always a good idea to check the valve tappet clearance. If the valves are tight, they could be leaking compression. If the valves are tight, reset them to the proper clearance and test again. **If your compression comes back that saved you an engine rebuild.**

This test is one of the most important tests you can make. Time and time again, People have worked hours trying to get an engine to run, or to run good. I ask "Did you run a compression test?" they say "Oh, it has compression" I ask again, "Did you do an actual test? What was the PSI?" They say "It feels like it does. So they run a test, and guess what? No, or little, compression. Don't waste your time on a dead engine. Run a compression test first thing.

If you have an engine with Constant Velocity carburetors the test is still done the same, with the throttles wide open. You might think they would read different, but they don't seem to.

Sometimes the spark plug holes are kind of weird in the size department and you will have to use an adapter on the end of the compression tester gauge. You can get a lot of different types of adapters, but sometimes you may need a special adapter that no one sells. You can try to use the push type of tester. It has a rubber tip that fits into the spark plug hole and is held there by hand pressure. Sometimes, due to the position of the spark plug, that will not work. If you can't buy the right adapter you can make one out of an old spark plug. To make one, simply take a spark plug that fits the engine you want to test and remove the part of the metal base that is crimped over the ceramic portion of the spark plug. You can do this with a hack saw, and the crimped part will come loose. Now you can knock the ceramic part of the plug out, with the nose end of the plug. This leaves you with just the metal portion of the plug. Now you can cut threads inside the end with a tap, like the one above, or weld it up with metal and re-drill it to the right hole size if the plug is too big to tap.

If you don't have a compression gauge handy, all is not lost. Another way to do it is to simply press your thumb over the spark plug hole and hold it there tight. Now have someone kick the engine over. No matter how hard you push your thumb, the compression pressure should blow it off the hole smartly. If it won't, you don't have enough compression to start the engine.
